



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D6026-110
Job Sheet 177710

Accounting Job RD17-1027-01



Part No: D6026-110

Job Qty: 4 pcs

Part Name: Crosstube Material



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: R+D

Description:

Note: TBD D6026 REV.C IPP REV:A 16.09.16 NEW ISSUE DD VERF:JFS IPP REV:B 17.12.14 AS PER DWG
REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Rework Start up	4 Ea		5/30/18	0.00	0.00	Start Up Machining-2	Crosstubes	GP
170	Rework	4 pcs		5/30/18	0.00	0.00	Crosstubes-2		GP
180	Rework	4 pcs		5/30/18	0.00	0.00	QC5		
190	Rework	4 pcs		5/30/18	0.00	0.00	Outsource1		
200	Rework	4 pcs		5/30/18	0.00	0.00	Packaging2		
210	Rework	4 pcs		5/30/18	0.00	0.00	QC6		
220	Rework	4 pcs		5/30/18	0.00	0.00	Packaging3		
230	Rework	4 pcs		5/30/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6026-110	Crosstube Material	4 Ea (1 ea)	160-Rework Start up	160060

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Rework Start up	D6026-110	4	21	0

Part Specifications

Specifications could not be found.

Plex 5/16/18 1:50 PM Dart.Gagnon.Michelle

→ 190 Outsource Heat treat P/p: Met Lab Po#39906

Heat Treat to T73 condition per AMS2770 as per dwg

C of C is required



Container No: S072222



Part: D6026-110

Job No: 177710

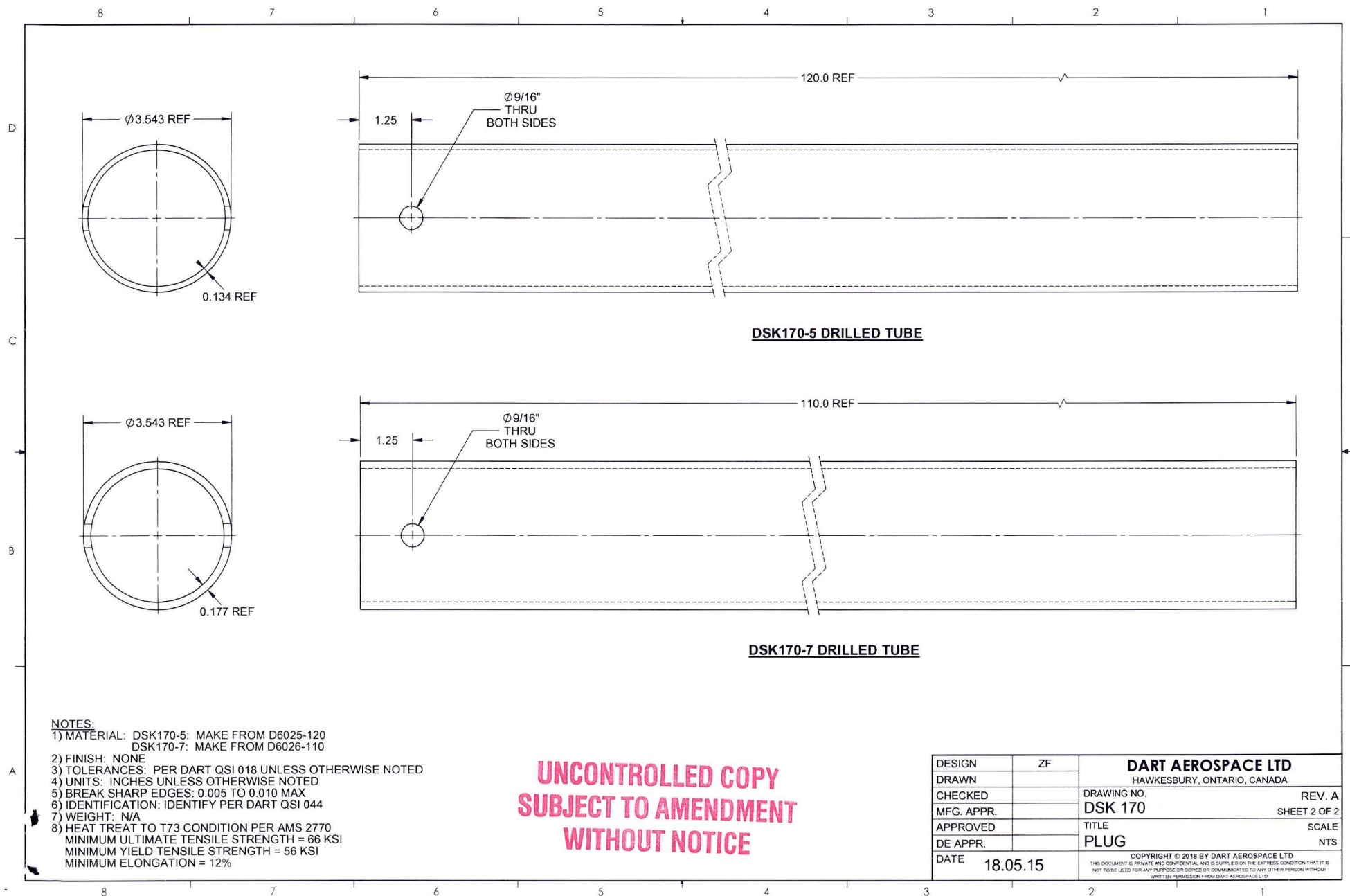
Serial No/Batch: S072222

Revision: C

Inspector:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/17/18



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: <u>177706</u> Part No. <u>D6025-120</u>	DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☒ Water Jet ☐ Supplier Quality ☐		
Date: <u>18/5/16</u>	Sequence #: _____	QTY Affected: _____	MRB (QSI042) <u>INSP 12</u> <u>18/5/16</u>	
Description Work Order Deviation		Disposition		
<u>D6025-120 S160049 was received in To condition</u>		<u>Acceptable to heat treat material to T73 condition per AMS 2770. Ensure material properties and dimensions are per dwg D6025 following heat treat treatment.</u> <u>Acceptable to drill tooling holes at one end of tube in portion removed during x-tube fabrication.</u>		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
Other/Details: _____				